### **GENERAL PRESENTATION**



#### **Institute for Manufacturing Technologies of Ceramic Components and Composites**

Director: o. Prof. Dr. rer. nat. Dr. h.c. mult. Rainer Gadow

Contact Person: Dipl.-Ing Peter Krieg

Working Group 2: « Manufacturing and characterization of 3D-porous scaffolds »

Staff:

Dr.rer.nat. Frank Kern - Head of department High Performance Ceramics

PD Dr.rer.nat. Andreas Killinger - Head of Department Surface Technologies and Composites

Dipl.-Ing Peter Krieg

M.Sc Irina Arhire

Research topics: Bulk and Surface Structures for Biomedical Applications

#### **IFKB**

Institut für Fertigungstechnologie Keramischer Bauteile Allmandring 7b 70569, Stuttgart - Germany

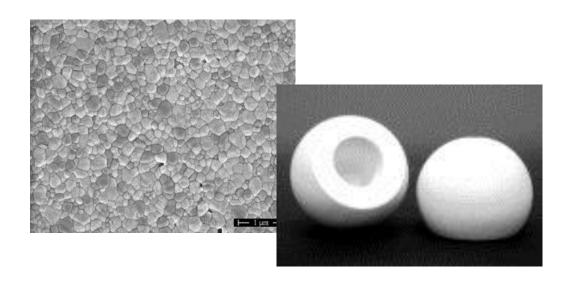


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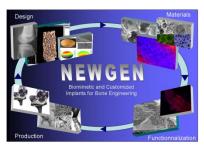
### HIGH PERFORMANCE CERAMICS



- ✓ Coating and stabilization of Zirconia with rare earth oxides
  - ✓ Zirconia Alumina bulk components: ATZ, ZTA
    - ✓ Injection molding of ceramic components for biomedical implants







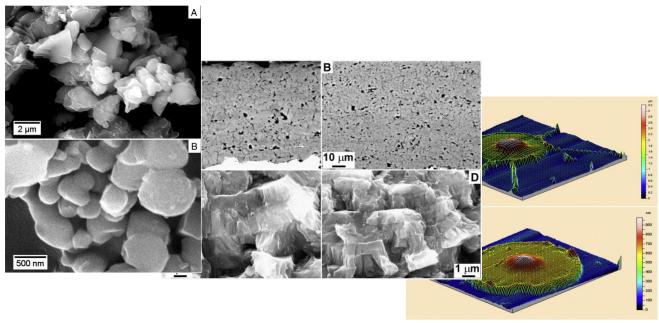
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## **SURFACE COATINGS**

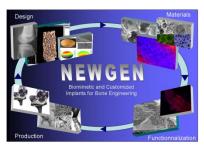


Optimization of process parameters for the development and characterization of biomedical coatings:

- hydroxyapatite
  - calcium phosphates
    - bioglasses



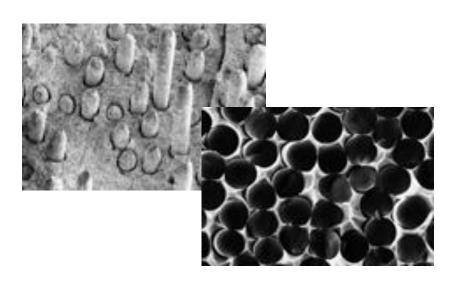




#### **COMPOSITE MATERIALS**



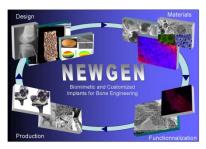
- ✓ Alternative Reinforcement Materials
- ✓ Fiber Coating
- ✓ Functionalization of composites



### **Manufacturing Technologies:**

Resin Transfer Moulding (RTM, VaRTM)
High Pressure RTM
Vacuum Infusion (VARI)
Warm pressing
SMC
Polymer Infiltration and Pyrolysis (PIP)
Liquid Phase Siliconizing
Filament-Wet-Winding
Fiber preforming / Handling





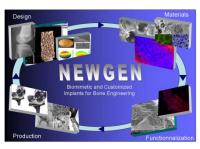
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### **SYSTEMS ENGINEERING**



- Rapid Prototyping 3D Printer
- Hydraulic Press 100 t; cold dry and warm pressure molding
- Injection Molding Machine
- Spray dryer
- Extruder





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#### **COATING TECHNOLOGIES**



Three spray cabinets with 6 axis industrial robots. System TopGun™; fuelled with acetylene, ethene, propane, hydrogen and kerosene. Diverse DC based single cathode torches (GTV F1, F4, F6);

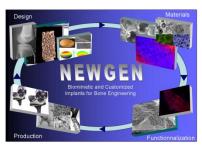
#### Thermal spraying of suspensions:

- Suspension Plasma Spraying (SPS).
- High Velocity Suspension Flame Spraying (HVSFS)

#### Thermal spraying of powders:

- Atmospheric Plasma Spraying (APS)
- High Velocity Oxygen Fuel Spraying (HVOF)





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#### **ANALYTICS and TESTING**



□ Hg-Porosimeter □ BET-Porosimeter ☐ Particle size analyzer Mastersizer 3000 Zeta Potential measurements Zetasizer Nano ZS ■ White Light Interferometer – Topography Characterization Dynamic Micro Hardness Measurements HV0,1 - HV10 also used for toughness measuring Impedance spectroscopy / electrochemical workstation ☐ Wetting angle and surface energy measurements Thermal analysis; DSC, DTA, TG Dilatometer ☐ Light microscopy, polarised light microscopy



☐ Universal testing machine Zwick Z100/TL3A



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